

CIC



Proceedings of the Ninth International Symposium on Ground Support in Mining and Underground Construction

23-25 October 2019

Sudbury, Canada

EDITORS John Hadjigeorgiou and Marty Hudyma

Ground Support 2019

Proceedings of the Ninth International Symposium on Ground Support in Mining and Underground Construction

23–25 October 2019, Sudbury, Canada

Editors

John Hadjigeorgiou University of Toronto, Canada

Marty Hudyma

Laurentian University, Canada



CSIRO | The University of Western Australia | Joint Venture

Copyright

© Copyright 2019. Australian Centre for Geomechanics, The University of Western Australia. All rights reserved. No part of this publication may be reproduced, stored or transmitted in any form without the prior permission of the Australian Centre for Geomechanics, The University of Western Australia.

Disclaimer

The information contained in this publication is for general educational and informative purposes only. Except to the extent required by law, the Australian Centre for Geomechanics, The University of Western Australia make no representations or warranties express or implied as to the accuracy, reliability or completeness of the information stored therein. To the extent permitted by law, the Australian Centre for Geomechanics, The University of Western Australia exclude all liability for loss or damage of any kind at all (including indirect or consequential loss or damage) arising from the information in this publication or use of such information. You acknowledge that the information provided in this publication is to assist you with undertaking your own enquiries and analyses and that you should seek independent professional advice before acting in reliance on the information contained therein. While all care has been taken in presenting this information herein, no liability is accepted for errors or omissions. The views expressed in this publication are those of the authors and may not necessarily reflect those of the Australian Centre for Geomechanics, The University of Western Australia.

The papers contained in this publication are for general information only, and readers are cautioned to take expert advice.

Front and back cover photographs courtesy of © Epiroc.

Production team: Paul Burnett, Garth Doig, Candice McLennan, Josephine Ruddle, and Stefania Woodward, Australian Centre for Geomechanics.

ISBN 978-0-9876389-4-6



CSIRO | The University of Western Australia | Joint Venture

Australian Centre for Geomechanics

The University of Western Australia 35 Stirling Highway (M600) CRAWLEY, WESTERN AUSTRALIA AUSTRALIA 6009 Telephone: +61 8 6488 3300 publications-acg@uwa.edu.au www.acg.uwa.edu.au

ABN 37 882 817 280

Australian Centre for Geomechanics

The Australian Centre for Geomechanics (ACG) was formally established in 1992 as a University of Western Australia research centre in order to promote research excellence and continuing education in geomechanics, with particular emphasis on its application to the mineral and energy extraction sections of Australia's resources industry.

The Australian Centre for Geomechanics is an unincorporated Joint Venture involving:

- CSIRO Mineral Resources
- The University of Western Australia Civil, Environmental and Mining Engineering

The ACG draws together staff knowledge, experiences and expertise from within the two groups forming the Centre and facilitates a multi-disciplinary approach to research and education in geomechanics. Research undertaken by the ACG attracts both national and global support and the outcomes of the projects are utilised to promote safer mining and environmental geomechanics practices, operating efficiencies and to meeting community expectations for sustainable mining practices.

With the guidance of strong industry representation on the Board of Management, and close collaboration with senior representatives of the mining industry, research, training and further education activities are tailored directly to the needs of industry. The ACG Board expects the Australian Centre for Geomechanics to be the focal point for industry on geomechanics issues and to address the needs of industry through a collaborative interdisciplinary approach.

Online Repository of Conference Proceedings



Accessing geomechanical excellence

Since 2005, the ACG has published conference papers across the geotechnical mining spectrum, including: underground and open pit mining, paste and thickened tailings and mine closure. The ACG Online Repository of Conference Proceedings aims to provide the mining geomechanics fraternity with open access, peer-reviewed conference papers that may assist readers to maintain and develop their skills, knowledge and capabilities.

Aside from allowing users to freely download many past and current conference papers, the site features many useful functions. This highly interactive and searchable repository provides importable citation information in various formats, links to the paper authors' profiles on ORCID, ResearchGate and LinkedIn, as well as the ability to share papers on social media.

The Ninth International Symposium on Ground Support in Mining and Underground Construction papers are freely available on the repository.

papers.acg.uwa.edu.au

Advisory Committee

M Cai Laurentian University, Canada J Hadjigeorgiou University of Toronto, Canada B Hebblewhite UNSW Sydney, Australia MR Hudyma Laurentian University, Canada CCC Li Norwegian University of Science and Technology, Norway E Nordlund Luleå University of Technology, Sweden Y Potvin Australian Centre for Geomechanics, The University of Western Australia Australia, Australia P Särkkä Helsinki University of Technology, Finland BP Simser Sudbury Integrated Nickel Operations, Canada J Sjöberg Itasca Consultants AB, and Luleå University of Technology, Sweden ER Valdivia Codelco Chile, Chile

W Zhu Shandong University, China

Technical Reviewers

The dedicated efforts of the peer reviewers have resulted in the high quality of the technical programme and the papers compiled for this publication. The editors thank the following people who contributed their time and expertise as reviewers of manuscripts for the proceedings of the Ninth International Symposium on Ground Support in Mining and Underground Construction held in Sudbury, Canada. A technical and critical review of each paper was undertaken by a minimum of two reviewers for the production of these proceedings.

PG Andrews Gold Fields Australia Pty Ltd, Australia

PP Andrieux Andrieux & Associates Geomechanics Consulting, L.P., Canada

AC Atkins Alex Atkins & Associates Pty Ltd, Australia

N Bahrani Dalhousie University, Canada

FRP Basson Newmont Goldcorp Corporation, Australia

RJ Butcher Gold Fields Australia Pty Ltd, Australia

M Cai Laurentian University, Canada

G Capes BHP, Australia

P Cavieres Codelco, Chile

C Chester OZ Minerals, Australia

DB Counter Glencore Canada Corporation, Canada

D Cumming-Potvin Australian Centre for Geomechanics, Australia

PM Dight Australian Centre for Geomechanics, Australia

P Dirige Workplace Safety North, Canada

MJ Dunn Evolution Mining Ltd, Australia F Fernandez FF GeoMechanics, Chile

D Finn Newcrest Mining Limited, Australia

P Frenette Wesdome Gold Mines Ltd., Canada

PG Fuller Dalmour Pty Ltd, Australia

M Grenon Université Laval , Canada

J Henning Henning Geotechnical Services Inc., Canada

A Jalbout Newmont Goldcorp Corporation, Canada

J-F Dorion Glencore Canada Corporation, Canada

C Kamp New Gold Inc., Canada

E Karampinos Université Laval, Canada

G Keyter SRK Consulting (South Africa) (Pty) Ltd, Suoth Africa

C Langille Northwind Enterprises Pty Ltd, Australia

L Moreau-Verlaan Vale Canada Ltd., Canada

S Marisett SRK Consulting (Australasia) Pty Ltd, Australia

PA Mikula Mikula Geotechnics Pty Ltd, Australia

Ground Support 2019, Sudbury, Canada

DM Milne University of Saskatchewan, Canada

P Morissette Université Laval, Canada

IG Morkel Australian Centre for Geomechanics, Australia

J Muaka Australian Centre for Geomechanics, Australia

Y Potvin Australian Centre for Geomechanics, Australia

B Roache Mining One Consultants Pty Ltd, Australia

A Sampson-Forsythe Vale Canada Ltd., Canada

MP Sandy AMC Consultants Pty Ltd, Australia

BP Simser Sudbury Integrated Nickel Operations, Canada

J Sjöberg Itasca Consultants AB, Sweden

TR Stacey University of the Witwatersrand, South Africa

D Thibodeau Newmont Goldcorp Corporation, Canada

P Turcotte Agnico Eagle Mines Ltd., Canada

A Turichshev North American Palladium Ltd., Canada

A Vakili Mining One Consultants Pty Ltd, Australia

J Venter AngloGold Ashanti Australia Ltd, Australia

S Webster CMOC-Northparkes Mines, Australia

J Wesseloo Australian Centre for Geomechanics, Australia **KR Woodward** Australian Centre for Geomechanics, Australia

Y Xu Alamos Gold Inc., Canada

M Yao North Atlantic Technical Services, Vale Canada Ltd., Canada

Preface

The First International Symposium on Ground Support in Mining and Underground Construction took place in Abisko, Sweden, 1983 under the theme of rock bolting: theory and application in mining and underground construction. This series of symposia has evolved over the years to cover all areas of ground support and provide a documented timeline of the significant advancements in ground support technology and practice in the last 35 years. These are reflected in the improved safety statistics and performance of excavations.

The Ninth International Symposium on Ground Support in Mining and Underground Construction covered the complete spectrum of ground support, from new reinforcement and surface support products, new laboratory and in situ testing methods, quality control, monitoring, numerical modelling and applications in difficult ground conditions.

The organisers of Ground Support 2019 gratefully acknowledge the keynote speakers, Dr Mark Board, Frédéric Mercier-Langevin and Peter Andrews who provided a practical and international perspective from the USA, Canada and Australia.

The organisation of this symposium was conducted by a committee whose membership consisted of Dr Ming Cai, Professor Bruce Hebblewhite, Professor Charlie C Li, Professor Erling Nordlund, Professor Yves Potvin, Professor Pekka Särkkä, Brad Simser, Dr Jonny Sjöberg, Eduardo Rojas Valdivia, Dr Mike Yao and Professor Weishen Zhu. All administrative elements of the symposium were provided by the competent and enthusiastic Australian Centre for Geomechanics team. The symposium benefited from the financial support of many industry sponsors and the organisers gratefully acknowledge them.

Finally, this symposium would not have been possible if it were not for the authors who shared their experiences, and the independent reviewers who provided useful and insightful suggestions.

These proceedings are also freely available from the ACG Online Repository of Conference Proceedings. The papers can be accessed by scanning the QR code on this page or by visiting papers.acg.uwa.edu.au/gs2019.



John Hadjigeorgiou Pierre Lassonde Chair in Mining Engineering University of Toronto

Marty Hudyma Associate Professor Mining Engineering Laurentian University

Co-editors and Symposium Co-chairs

Symposium Major Sponsors

The Australian Centre for Geomechanics proudly acknowledges the generous contribution by the Major Sponsors of the Ninth International Symposium on Ground Support in Mining and Underground Construction.

MAJOR SPONSORS

normet



Table of Contents

- iii Australian Centre for Geomechanics
- v Advisory Committee
- vii Technical Reviewers
- ix Preface
- xi Symposium Major Sponsors

Keynote addresses

- **3 Ground support from a corporate perspective** *M Board, Hecla Ltd., USA*
- **15 Ground support selection rationale: a Gold Fields perspective** *PG Andrews, Gold Fields Ltd, Australia*
- 29 Ground support: a mine manager's perspective F Mercier-Langevin, Agnico Eagle Mines Ltd., Canada

Ground support monitoring

- 43 Laser-based scanning to manage geotechnical risk in deep mines DB Counter, Glencore Canada Corporation, Kidd Creek Operations, Canada
- 59 Advanced geotechnical monitoring technology to assess ground support effectiveness LP Gélinas, Agnico Eagle Canada Inc., Canada; V Falmagne, B Bédard, Agnico Eagle Canada Inc., Canada; O Matte, Université Laval, Canada
- **75 A new paradigm in ground support monitoring through ultrasonic monitoring of clusters of rockbolts** *Z Sun, KT Wu, SE Kruger, D Levesque, D Gagnon, Y Quenneville, National Research Council of Canada, Energy, Mining and Environment Research Centre, Canada; R Lacroix, R Royer, Natural Resources Canada, Canada*
- 85 Development of a single-pass detailed damage mapping application D Cumming-Potvin, Y Potvin, J Wesseloo, P Harris, C Ho, M Heinsen Egan, Australian Centre for Geomechanics, The University of Western Australia, Australia
- 101Relating measured deformation to support loadDM Milne, University of Saskatchewan, Canada
- **109 Technologies of ground support monitoring in block caving operations** *T Dawn, Canary Systems Inc., USA*

Ground support in challenging conditions

 125
 Response of a support system to seismic events: a case study of Mina Uchucchacua, Peru

 CV Gonzalez, MIRARCO Mining Innovation, Laurentian University, Canada; R Beltran, Compañía de Minas

 Buenaventura S.A.A., Peru; J Henning, BBA, Canada

139 Ground support challenges in arctic mining conditions

V Falmagne, N St-Onge, Agnico Eagle Mines Ltd., Canada

- **155** Assessing the contribution of seismicity to the demand on ground support elements at LaRonde mine *G Sasseville, M Grenon, Université Laval, Canada; P Morissette, Agnico Eagle Mines Ltd., Canada*
- **169 Ground support design for weak rock mass: quantifying time-dependent closure in squeezing ground** SN Warren, National Institute for Occupational Safety and Health, USA; R Pakalnis, Pakalnis & Associates, and The University of British Columbia, Canada; MJ Raffaldi, RESPEC Consulting, USA; DJ Benton, National Institute for Occupational Safety and Health, USA; L Sandbak, Barrick Gold Corporation, USA; CK Barnard, Golder Associates Inc., USA
- **185 Raiseboring in difficult rock conditions** *C Edelbro, Itasca Consultants AB, Sweden; R Brummer, Itasca Consulting Canada Inc., Canada; M Pierce, Pierce Engineering, USA; D Sandström, Boliden Mineral AB, Sweden; J Sjöberg, Itasca Consultants AB, Sweden*

Dynamic testing of ground support

201 Development of a new Sandvik 'little brother' dynamic rockbolt and the in situ dynamic evaluation of bolts

W Roach, M Rataj, B Darlington, Sandvik Mining and Rock Technology, Australia

- **213** About the likely performance of ground support systems submitted to dynamic loading D Gaudreau, Newmont Goldcorp, Australia
- **231 Dynamic testing: determining the residual dynamic capacity of an axially strained tendon** *G Knox, New Concept Mining, South Africa; A Berghorst, New Concept Mining, USA*
- 243 Dynamic testing of surface support systems R Brändle, Geobrugg AG, Switzerland; R Luis Fonseca, Geobrugg Ibérica S.A., Spain

Case studies and mechanised installation

- **253** Failure mechanisms and ground support observations at Coleman mine, Sudbury Basin D Landry, E Reimer, Vale Canada Ltd., Canada
- **267** The evolution and performance of the Henderson Mine's C-arch shotcrete drawpoint support NA Shea, Climax Molybdenum Co., USA
- 277 Mechanised installation of rolled high tensile strength steel wire mesh for ground support: Canadian trial observations C Pritchard, Pritchard Mining Technologies Inc., Canada; E Rorem, Geobrugg North America, LLC, USA; D Landry, B Whitmell, Vale Canada Ltd., Canada
- **283** A review of mining practices for surface support: an international survey H Schunnesson, G Shekhar, A Gustafson, D Johansson, Luleå University of Technology, Sweden
- **295** Mining initiative on ground support and equipment: 12 years of accomplishments G Swan, Rock Mechanics and Mine Design, Canada; J Hedlin, Rock Tech Centre AB, Sweden

Numerical modelling

311 Stability assessment of initial shotcrete lining using two-dimensional continuum numerical modelling *S Naseri, N Bahrani, Dalhousie University, Canada* 327 Explicit discrete fracture network numerical analyses of the stability of underground stopes and effects of cable bolt support at Raglan Mine

T Lavoie, P Andrieux, S Guido, Andrieux & Associates Geomechanics, L.P., Canada; R Caumartin, Glencore, Canada

341 Evaluation of ground support design at Eleonore Mine via Bonded Block Modelling *T Garza-Cruz, L Bouzeran, Itasca Consulting Group, Inc., USA; M Pierce, Pierce Engineering, USA; A Jalbout, M Ruest, Newmont GoldCorp Corporation, Canada*

357 Progress in the numerical modelling of dynamic testing for reinforcement and retaining elements used in underground excavations

JA Vallejos, Department of Mining Engineering and Advanced Mining Technology Center, University of Chile, Chile; E Marambio, Y Marulanda, L Burgos, Advanced Mining Technology Center, University of Chile, Chile; CV Gonzalez, MIRARCO Mining Innovation, Canada

- **375** Finite element analysis of the Superbolt under dynamic loading BV Nguyen, M Cai, K Challagulla, Laurentian University, Canada
- 387 Numerical investigation of dynamic response of a rockbolt under drop testing and simulated seismic loading conditions

P Zhang, E Nordlund, Luleå University of Technology, Sweden

Ground support corrosion

- **401 Corroded rock support issues: implementation of an investigation and rehabilitation program** *JF Dorion, Raglan Mine, Canada*
- **415** Analysis of in situ and laboratory corrosion coupons AJ Chambers, CB Sunderman, CC Clark, MJ Powers, National Institute for Occupational Safety and Health, USA
- 423 Rusty bolts: planning for corrosion of ground support in underground mines RP Preston, JM Roy, RP Bewick, Golder Associates Inc., Canada
- **437 Microbiologically induced cable bolt corrosion in underground coal mines** H Chen, O Kimyon, HL Ramandi, B Hebblewhite, A Crosky, S Saydam, UNSW Sydney, Australia; AH Kaksonen, C Morris, Commonwealth Scientific and Industrial Research Organisation, Australia

Ground support design considerations

- **445** Limitations of standard analytical methods of shaft liner design N-A Hentrich, DMT GmbH & Co. KG, Germany; DS Calderón, DMT Geosciences Ltd., Canada; S Bock, J Franz, DMT GmbH & Co. KG, Germany
- 459 Application of the Geological Strength Index in Peruvian underground mines: retrospective 18 years after its implementation LA Mejia Camones, RockEng Inc., Canada; C Chacon Nunez, Pan American Silver, Peru
- 471 Suppression of tunnel spalling by engineered rock mass damage AC McDonald, SD McKinnon, Queen's University, Canada
- **479** The creation and application of a geotechnical block model for an underground mining project D Sewnun, W Joughin, M Wanless, P Mpunzi, SRK Consulting (South Africa) (Pty) Ltd, South Africa

493 Towards optimising ground support systems in underground mines

Y Potvin, Australian Centre for Geomechanics, The University of Western Australia, Australia; J Hadjigeorgiou, University of Toronto, Canada; J Wesseloo, Australian Centre for Geomechanics, The University of Western Australia, Australia

New ground support products

- **505 Polyester resin injection of dynamic resin and cable bolting systems to improve development efficiency** *T Roberts, Jennmar Australia Pty Ltd, Australia; D Faulkner, Jennmar Corporation, USA*
- **519 Developments in stiff ground support in deep potash operations at the Vanscoy Mine** *TJ Coleman, SRK Consulting (Canada) Inc., Canada; DD Neely, Nutrien, Canada*
- 533 Development of a new cementitious grout for permafrost conditions S Reny, J Pena Cruz, W Clements, King Packaged Materials Company, Canada
- 545 Development of a new deformation-controlled rockbolt: numerical modelling and laboratory verification Y Yokota, Kajima Technical Research Institute Singapore, Singapore; Z Zhao, W Nie, Nanyang Technological University, Singapore; K Date, Kajima Technical Research Institute Singapore, Singapore; K Iwano, Y Koizumi, Y Okada, Kajima Technical Research Institute, Japan

QA/QC and management plan

- 559 Early strength development of shotcrete for rapid mine development and behaviour under dynamic loads *F Erismann, Sika, Switzerland; M Hansson, Sika, Sweden*
- 571 How convincing is the quality of our resin rebar installation? A case study O Gibbons, C Lee, SRK Consulting (Canada) Inc., Canada
- 581 Ground support installation quality controls and possible pitfalls: a case study from a critical fall of ground contract rehabilitation project BN Viljoen, BA Murphy, SRK Consulting (Canada) Inc., Canada
- 593 Utilising database algorithms and three-dimensional visualisation software to optimise ground-control management KG Veltin, RP Preston, AL Pakula, D Kennard, Golder Associates Ltd., Canada

601 Proceedings Author Index